

NCIG Optimising Sustainable Operations





Our History





















Role in global transition

- We recognise the critical challenge the world faces to respond effectively to the risks of climate change, and the importance of a **transition over time to a lower carbonintensive economy**.
- As an Australian business, we are committed to **operating as sustainably as possible**, and to actively working to reduce the greenhouse gas emissions within our direct control.
- We also acknowledge that the exact pace of global decarbonisation efforts is uncertain and that the pathway to net zero will take time and coal will remain part of the global energy mix for some time.
- The **high-quality coal** NCIG handles on behalf of our customers will play an important role in this transition, particularly for Asian economies, to help to **ensure energy continuity, affordability and reliability** to enable their social development ambitions to be met during this period.



Sustainability strategy framework



CUSTOMERS

We work collaboratively with our customers to help them achieve their best possible outcome.

GOVERNANCE

Our robust systems and processes support the delivery of our commitments and objectives.

PEOPLE & CULTURE

We cultivate a safe, healthy, inclusive and innovative working environment for our people.

PLANT & ENVIRONMENT

We ensure the resilience of our operations while minimising our impacts on the environment.

COMMUNITY & STAKEHOLDERS

We collaborate with communities, industry partners and government to achieve positive social and economic outcomes.



Delivery of the strategy

FOCUS ISSUES	COMMITMENTS	GOALS	2024 TARGETS	ALIGNMENT TO SDG'S	
Safety Health & Wellbeing Diversity & Inclusion Training & Development We cultivate a safe, healthy, inclusive and innovative working environment for our people.	Put our people's safety, physical and mental health first Integrate agility, diversity, and inclusion in all areas of our business Provide training and development opportunities that ensure our people remained engaged and are ready for their next career challenge	Maintain safe work environment and industry best practice standards Maintain a workplace that protects and promotes good mental health and wellbeing – focus on leaders Increase the diversity of employee group	Total recordable injury frequency rate of less than 5.0 ISO 45001 accreditation 80% of employees receive mental health training 90% of recruitment activities with shortlist involving female candidates 40% of employees receive training and development to increase skill base above role requirements per year	\$ 000000	
FOCUS ISSUES	COMMITMENTS	GOALS	2024 TARGETS	ALIGNMENT TO SDG'S	
Energy & Emissions Water Waste Biodiversity We ensure the resilience of our operations while minimising our impacts on the environment.	Proactively manage our risks through robust systems, processes and scenario planning Achieve Net Zero by 2030 Optimise our air, water and waste management Nurture positive outcomes for local biodiversity through our projects and partnerships	Reduce our total scope 1 and 2 emissions in accordance with our Net Zero pathway Minimise reliance on potable water network in particular during times of high water stress (drought) Achieve minimum possible waste footprint by proactively managing reduction, reuse and recycling where possible Increase habitat value of existing biodiversity lands through active management and partnerships	30% reduction in operational emissions (includes Scope 1 and 2) 50% reduction in potable water use per year 70% waste recycled (of total waste) per year 102 Ha managed annually for biodiversity conservation \$250,000 committed to biodiversity conservation per year	Superior Company Com	
FOCUS ISSUES	COMMITMENTS	GOALS	2024 TARGETS	ALIGNMENT TO SDG'S	
Procurement Employment Engagement Support We collaborate with communities, Industry partners and government to achieve positive economic & social outcomes.	Contribute to local economic prosperity through local employment and procurement Invest in the STEM talent pipeline of today and tomorrow and contribute to building local technical capability Commit our capabilities and resources to support our community education, health and environmental sustainability	Support local economy and prosperity Establish and maintain strong relationships with local community and other stakeholders that lead to positive business outcomes Maintain positive interactions with local community groups to maintain social licence to operate	To 6 of total procurement \$ spent locally per year STEM related initiatives supported Step of total procurement \$ spent locally per year Step of total procurement \$ spent locally per year spent on community initiatives per year		



Emissions management

COMMITMENT

To achieve Net Zero operational emissions by 2030.

GOAL

To reduce our total operational emissions (scope 1 and 2) in accordance with our Net Zero Pathway.

FY24 TARGET

To achieve a 30% reduction in operational emissions (scope 1 and 2).

ENERGY MANAGEMENT WORKING GROUP

OPERATIONAL NET ZERO BY 2030







Water management

COMMITMENT

We optimise our air, water and waste management.

GOAL

To minimise reliance on the potable water network, particularly during times of high-water stress (drought).

FY24 TARGET

To achieve a 50% reduction in potable water use.

Recycled Water Project









Community Support

COMMITMENT

We commit our capabilities and resources to support our community's education, health and environmental sustainability.

GOAL

To establish and maintain strong relationships with local community and other stakeholders that lead to positive business outcomes.

FY24 TARGETS

- · To support 5 STEM related initiatives
- For 25 NCIG employees to actively participate in community events
- To support 30 community groups
- To spend \$360,000 on community initiatives.

Community Support Program

Community Partnership Program

Stockton & Fern Bay Support FY19-present

25 community projects/events supported 14 community groups represented Over \$100,000 in direct support



Improved transparency for our stakeholders

Updated website Management approach suite Policy suite Performance scorecards **Sustainability Reports** ESG data tables











is our number one priority. Our culture encourages safe behaviours and foste safe to speak freely about and proactively manage health and safety matter

employees, contractors, visitors, and the environment in which we operate. Eve to uphold our organisation's high safety standards, and we recognise that our

Our integrated HSEC Management System is certified to ISO45001:2018 and in

- Leadership and accountability Legal requirements and document control
- Planning, goals, and targets
- Health & hygiene

- Business conduct, human rights, and communit
- Design, construction, and commis



- Reduce reduce the use of mate

state government departments, such a

(Waste) Regulation 2014, and the Wast

NCIG's Waste Management Plan (W activities to sustainably manage wast the way in which we manage waste g practices we implement to avoid, redu disposing to landfill. It also outlines th procedures that manage these risks,







MANAGEMENT APPROACH Waste



water and waste

footprint through proactively managing

To have 70% of our total waste generated on site

MANAGEMENT APPROACH

environmental and economic value. Through our community support programs, which includes grants and partnerships, we support and create long-lasting relationships with local organisations and community groups that reflect and share our values. The provide financial and in-hids support aiming to create outcomes that benefit and the provide financial and in-hids support aiming to create outcomes that benefit the provide financial and in-hids support aiming to create outcomes that benefit and the provide financial and in-hid support aiming to create outcomes that benefit the provided financial and in-hids support aiming to create outcomes that benefit and the provided financial and in-hids support aiming to create outcomes that benefit the provided financial and the provided financial and in-hid support aiming to create outcomes that benefit the provided financial and the provided financial and in-hid support aiming to create outcomes that the provided financial and the provided financial and in-hid support aiming to create outcomes that the provided financial and the provided financial and in-hid support aiming to create outcomes that the provided financial and the provided financial and in-hid support aiming to create outcomes that the provided financial and the provided financial and in-hid support aiming to create outcomes that the provided financial and the provided financial and in-hid support aiming to create outcomes that the provided financial and the provided financial and in-hid support aiming to create outcomes that the provided financial and the provided financ and improve the lives and wellbeing of people living in Newcastle and the Hunter Region. By supporting our local

- to our facilities at Kooragang









374,370 466,916 391,456 399,178 395,959

PERFORMAI	NCE AGAINST FY22 TARGETS			
FOCUS AREA	METRIC	FY22 TARGET	FY22 ACTUAL	FY22 PERFORMANC
Community support	Number of employees participating in community events per year	25	32	
Community support	Number of STEM related initiatives supported per year	3	4	
Community support	Number of community groups supported per year	30	47	
Community support	Spend on community initiatives per year	\$290,000	\$303,000	
Procurement	% of total expenditure spent locally	70%	76%	



11



Environmental Governance

- Development approval conditions EP&A Act
- Environmental Protection Licence POEO Act EPL 12693
- Particular Manner Decision EPBC Act
- ISO 14001:2015 accredited Environmental Management System
- NCIG Management Plans DPE approved
- Proximity to residential areas and sensitive environmental habitats





Dust & Air Quality Management

Dust management is a critical environmental risk for NCIG operations

Coordinated dust management systems in place to manage fugitive dust risk.

Multi-layer suite of dust management controls

- Infrastructure to reduce inherent risk of emissions
- Preventative processes
- Reactive procedures
- Performance monitoring



Dust Management Infrastructure

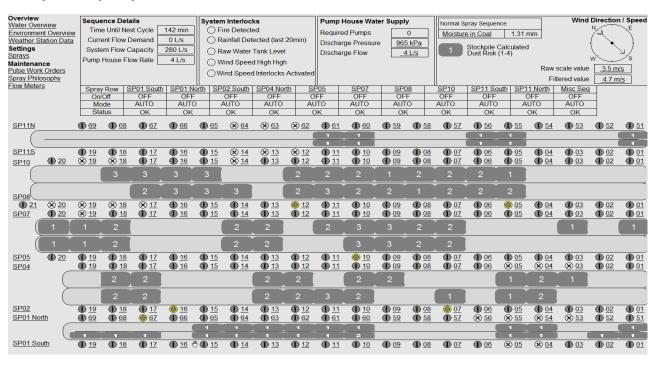
Infrastructure design
Passive water addition
Active water addition







- Elevated conveyors in gallery or wind shielding
- Enclosure of fixed conveyors
- Soft chute technology at transfer points (reduce impact)
- In-line moisture monitoring of coal stream
- Water sprays in transfer chutes and along belts.
- Belt scraping utilising water
- Boom tip water sprays utilised for stacking and reclaiming
- Stockyard spray network



Preventative Dust Management

Inbound moisture management

Weather forecasting

Stockpile veneering

Logistics management

Stockyard management

Regulatory review



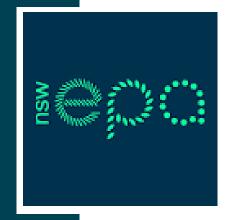
Reactive Dust Management

Risk based water addition Operational alarms & inspection **Dust TARP** Regulatory inspection

Wind Speed (m/S)	Rainfall (mm in last hr)	Temperature	Wind Direction	Dust Risk			
8.3 m/s	0.0 mm	25.9 °C	110°				
Low Wind	All Rainfall	Low Temp	All Direction	Low			
> 4.0 m/s			All Direction	Low			
	< 1.0 mm	I am Tanan		Low			
	× 1.0 IIIII	Low Temp	230 to 100	Moderate	e		
		> 30.0 °C		Moderate	e		
	ļ.	- 30.0 C	230 to 100	High			
			All Direction	Low			
> 8.0 m/s	< 30 mm	Low Temp		Low			
> 0.0 m/s	\$ 5.0 mm	LOW Temp	230 to 100	Moderate	e		
		> 30.0 °C		Moderate	e		
	1.1	> 30.0 C	230 to 100	High			
	< 1.0 mm	Low Temp	All Direction	High			
		> 30.0 °C	All Direction	Extreme			
			All Direction	Low			
	< 5.0 mm	5.0 mm Low Temp		Low			
> 12.0 m/s			230 to 100	Moderate	e		
> 12.0 III/S		> 30.0 °C		Moderate	e		
		> 50.0 C	230 to 100	High			
	< 3.0 mm	< 3.0 mm Low Temp		Moderate	e		
	0.0 11111	con romp	230 to 100	High			
		> 30.0 °C		High			
			230 to 100	Extreme			
	< 1.0 mm		_				
			Enviror	ımen	ıtal Risk Ev	ent Form	
> 18.0 m/s	< 5.0 mm	Low Temp	Environmental Risk Event For				
		> 30.0 °C	Environmental R	isk Event Ch	necklist		
	< 3.0 mm	Low Temp	Name: *	Ben	Schrader	Date and Time o	
	< 1.0 mm						
Vind Intensity	Rainl Intensity	Temp. Inten	Location:	Cont	trol Station	▼ Incident Numbe	
			LUCACIOII.	Conc	ioi station	incident Numbe	



			Stac	king		
When	West	Who	tow	Moderate	High	Silver
tell schedule confirmed	Ordertake risk assessment considering location, product and weather	NCIS LogNillo	M	M	Dissue with shipper alternative location or idend	Addresshipper that can not stack at that local
vior to product stacking	Confirm this assessment of stacking task	Process Addrsor	Confirm auto system operational	Confirmacto system operational	federation to observe stack commencement	Reduce stack height
orene nome of						Reduce feed rate to 7,000ph
						federates to field for duration of stacking tax
Durby desiry		Process Leader	horase dust risk level in auto	Increse dust risk level in auto system		Stop stacking task
and award	Dual embalura blendfied (dual plume extending beyond stockyde (hnits)	Printed Labour	elegan		Seduce feed rate to 7.000m	such states of over
				Technisten to observe stacking to confirm effectiveness of controls		
					federates in field for duration of stacking lask	
	Dust embations continue after trittal escalation of controls	Process Leader	Increase dust risk level to auto	Reduce stack height	Stop stacking task	Stop stacking task
	(dust plume extending beyond stockpile		Technician to observe stacking to	Reduce feed rate to 7,000ph	tecord location and detail of problematic	Record location and detail of problematic pro-
	(dust plume extending beyond stockpile Britis)		confirm effectiveness of controls	Technisten in field for duration of stelling test	product	
			Second location and detail of			
			problematic product	Record location and detail of problematic product		
	Dust embation observed to be extending	Process Leader	thop stacking task	Hop stacking task	Stop stacking task	Stop stacking task
	beyond NOR boundary					
Current and/or forecast wind speed from NW quadrant	Do not commence stacking task	Process Leader	23/4/4	Strayle	23m/s	Shra/k
			Reck	iming		
Wes	We	Who	Low	Moderate	нар	
Nier to confirmation of		NC22 Louis Cox	11	M		Advise shipper that can not recision at that ico during high risk weather event
edelm task	Undertake risk assessment compilering location, product and weather. - Consider stockpile native product.				Review order of redath tasks Do highest risk redath element at lowest risk time sonablering location and stockpile	during high risk weather event
	- Consider organization knowledge in relation to identified problemetic products				legis	
	Note: The entire stockards should be this					
	Note: The entire stockpite should be mix essessed in assortiance with the highest mix					
	excessed in accordance with the highest risk product within the pile, unless incation of the problematic product is known, then the pile can be assessed in risk segments.					
	can be assessed to this segments					
Nur to product recision	Confirm this essentiment of stacking task	Technolism	-		Seduction to Seld for residen	fre wel stackede
commencement	Committee and Co	Coordinator	_	"	commencement	Technican in field for resistin commencement
					Technican in field for resistor of identified	
					problemetts products	Technistan in field for resistin of identified problematic products
During recialis	Dust embature trientified (dust plume extending beyond stockpde (bolts)	Process Leader	should repeat on of recision by	moreone dust risk level in auto system	Peuse resistro task to wet stockpile	Stop reclairs test
	enterant responsible arrival			Technician to observe redains to confirm effectiveness of controls	Technition to observe recision to confirm	
				Would repeat on of recision by comers	Technisten in field for resistin of identified problematic products	
	Dust embature continue after trittal escalation	Process Leader	federation to observe redains to confirm effectiveness of controls.	Pause resistins tests to wet stockpile	Stop reclaire test	Stop reclairs tesk
	or corona			Technisten to observe redatin to		
	(dust plume extending beyond stockpile finds)		thus impettor of recision by centers	confirm effectiveness of sontrols		
				Visual Inspection of recision by camera		
		Process Leader	Stop recieirs test	Stop reclairs tests	Stop reciety test	Stop recision task
	Dust embation observed to be extending beyond NOSS boundary	Printer Labour	and an are	nop recent day	nop man an	no man an
Current and / or forecast wind	Do not commence resistin test	Proper Leader	239/4	18m/s	13m/s	Shrufe
speed from NW quadrant						
			Stoc	kyard		
					dier Related Dust Mak Only	
When Marter of shift	Wat	Who	Low Dust Kluk	Moderate Dust Kisk	High Dark Klair	Ratherine Doub Mala
At what of shift	Review 2004 weather forecast.	fedvisten Coordinator	-	M	Review recent veneering, Consider veneering extreme risk stockples.	Avenge water cart to wet handstand areas on morning of wind exent.
	identifywind event from NW quadrant				edrene rká stodyřes.	Water cart to be on call during wind event
						Organite veneeting truck to treat extreme risk stockples not treated within bot 5 days.
	Review weather forecast for shift.	Technician Coordinator	Confirm auto system operational	Confirm auto system operational	Flan for stacker reclativers to be over yard belt to indichte stockyard spray tribitis.	federation to field to observe stockyard spray sequence operating correctly
	blently wind event from NW quadrant				Review studyers to sterrify extreme this	
					dockples	Plan for stacker reclaimers to be over yard be retridudes stockyard spray bridgits.
						Review stockyard to identify high and extreme
	Distriction of dust management entires	Process Leader	Contract to the contract of	Confirmació system operational	Year transition of coolinest by carriera	stockpiles Wasel Impection of stockpard by camera
			and down charges	New Spears operational		Visual Impedition of stockyard by camera Francis field Impedition of stockyard to ensure
Durky Alff	Operation or state management speam				Technistens to undertake stockpile Impection when transiting stockyend	Hooly field inspection of stockyard to ensure controls effectively managing dust endscore.
outy airk	Operation of the Confession of					
outy sitt		Technology	Confirm auto system coers (fire)	Confirm auto system coerational	Confirm tile stacker recistmens located over	Authors included time stacker reclaimers local
Durky slift	Operation of dust management system	Technisten Coordinator	Confirm auto system operational	Confirmació system operational	Confirm tile stacker reciative is located over perd belt to inhibite stockyard spray tribible	Actively retrieves three stacker redatmers local over yard to retrieve stackyard spray trickles
Durky diffi	Operation of dust management system	Coordinator			yand balt to minimise stockyand spray tricking	over yard to minimise stockyard spray inhibits
Durky & fit		Technician Coordinator Process Leader	Confirm operation of sprays	Confirm operation of sprays tested to used stocking seneraliting dust	yard balt to minimise stockyard spray hiddle Wased inspection of stockyard by camera	Authority minimize three standard resistances loss over yeard to minimize standard spray trivials. Police camera on standards generating dust embations.
bulky skift	Operation of dust management system Dust embalism the offeet dust shore	Coordinator		Confirm operation of sprays tested to wet stockyde generating dust embalies	yand balt to minimise stockyand spray tricking	over yard to minimise stockyard spray inhibits
Durky diff.	Operation of dust management system Dust embalism the offeet dust shore	Coordinator	Confirm operation of sprays	Confirm operation of sprays tested to used stocking seneraliting dust	yard limit to minimize stockyard upony trivials "Smarl Imperation of stockyard by camera through field temperature of stockyard by camera	over yard to minimize stockyard spray tribidite. Police cemera on stockyde generating dust embalors.



Issue		Action	15
	Dust monitor Exceedance	√	Inspect Stockyard for visible dust
√	Live Dust Risk- High or Extreme	√	Observe stockyard sprays operating
	Visible Dust from Stacking or Reclaiming	√	Check for visible dust from stacking/reclaiming and conveyor sprays are working
	External Dust Enquiry		Check for visible dust from unsealed surfaces
			Internal Notification to HSEC Dept
			Record Stockpile Name/Number, and report to Logistics
			Record Load Point and report to Logistics
		√	Dispatch water card
		√	Ensure that conveyor sprays are activated to control dust

Date and Time of Event:

applicable)

Dust/Air Quality



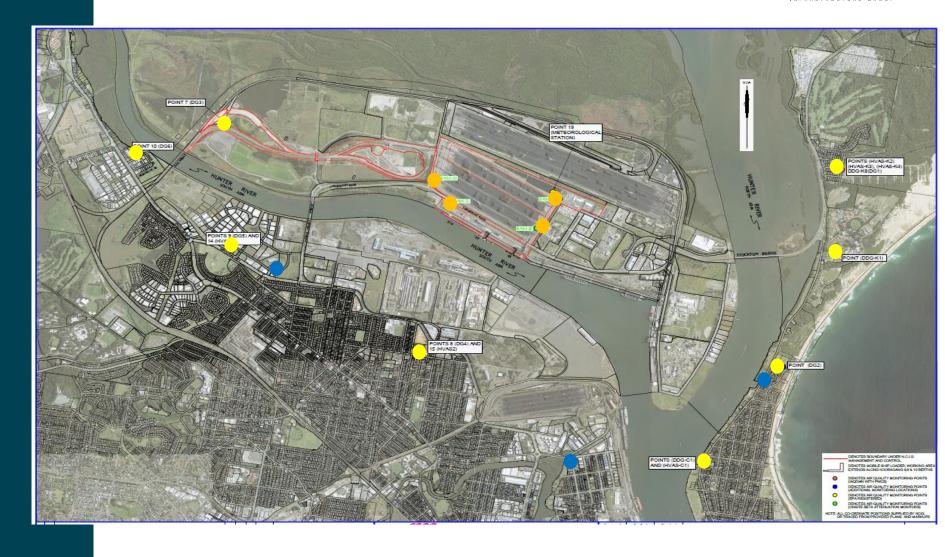
Air Quality Monitoring

NCIG perimeter

PWCS / NCIG community

State Gov community

Community complaint





Thank you

NCIG Community Open Day May 7th 2023

Questions?

More information can be found on our website www.ncig.com.au





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